

Installation Instructions - PistolGear Magwell for XD

When you receive your PistolGear magwell, the parts should look like those in **Image One**. In essence, you have two parts; the Magwell and the Plug. You should have also received a 3/32" Hex Key for the benefit of installation.

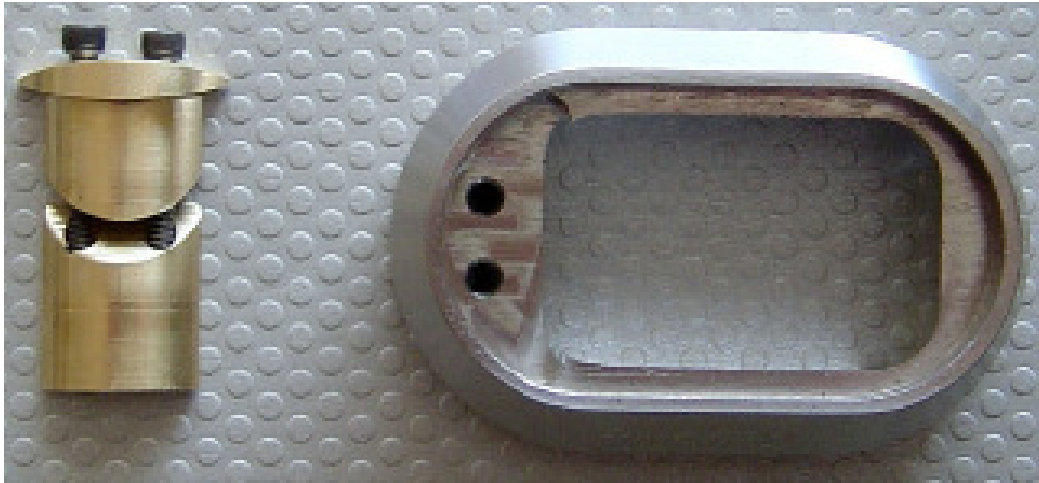


Image One

Before getting started, you must first **make sure that your gun and the area is clear of ammunition** and that the small opening (within red box of Image Two) at the base of your XD's frame is clear of any obstructions. Please note that some of the newer XD frames have a small notch in this opening that must be removed. The removal of this notch is simple and can be done using a thin file or Dremel tool.

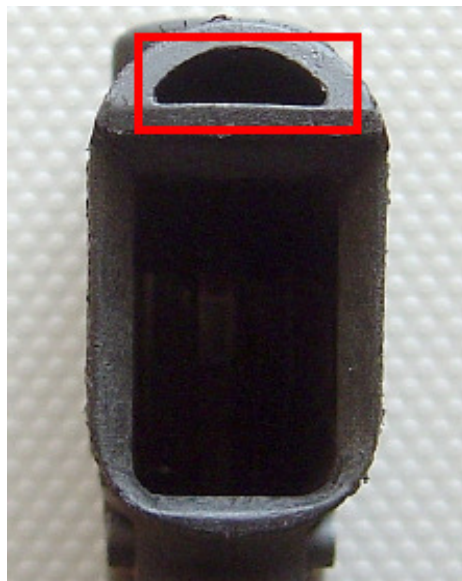


Image Two

Now that your gun and the small opening are clear, you are ready to begin the installation. The first step is to break the plug down into the individual parts, as shown in **Image Three**.

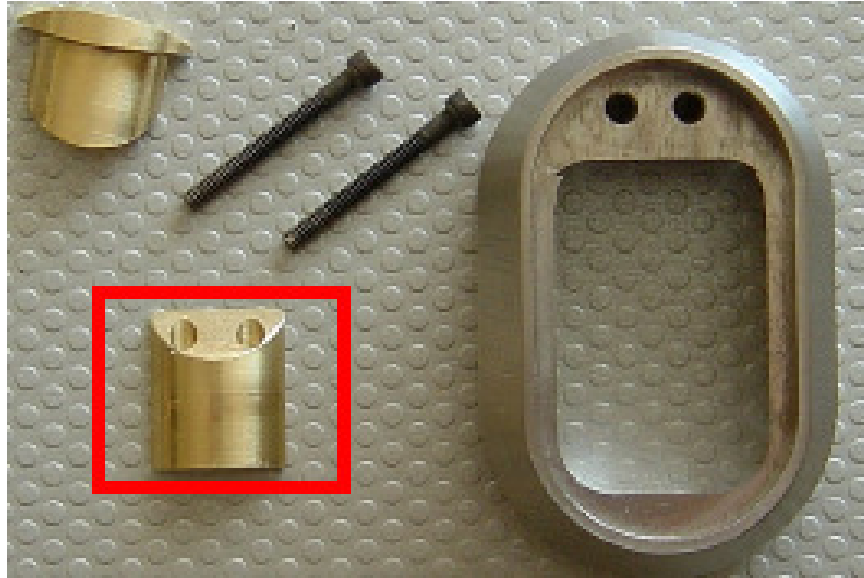


Image Three

Next, take the bottom portion of the plug (shown in **Image Three** within red box) and insert it into the small opening of the frame as show below in **Image Four**. Note: You want the plug insert to be flush with the top of the opening. DO NOT over insert. For illustration purposes, the insert in **Image Four** is raised and not flush.



Image Four

Now that the top of the insert is flush with the slide, use the second half of the plug to push the first part deeper into the frame until the top of the second insert contacts the frame (as shown **in Image Five**).



Image Five

Next, take the well portion and hand-fit it onto the frame as shown in Image Six. Take the first screw and place it into the first hole and hand tighten. Take the second screw, place it into the other hole and hand tighten. Using the supplied 3/32" Hex Key, tighten the screws further. As you tighten the screws, the plug will expand, drawing the well tighter to the frame. DO NOT over tighten; there is no need to do so.



Image Six